# Meeting Room on Demand Rental Agreement (May be reserved by Exhibitors beginning February 1, 2022)

Meeting Room on Demand are located in the convention center (not on the show floor).

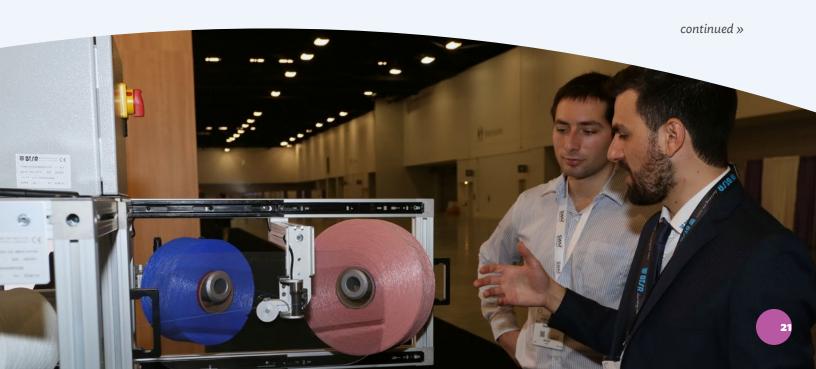
# DEA<sup>22</sup> **MIAMI BEACH MARCH 28-31, 2022**

### **RESERVATION SELECTION**

I would like to reserve the following Meeting Room on Demand time appointments with a maximum of four hours reserved per day:

(Please print)

Tuesday, March 29	MEMBER	NON-MEMBER	Exhibiting company
O 9:00 am - 10:00 am	\$500	\$700	
O 10:30 am - 11:30 am	\$500	\$700	Booth number
O 12:00 pm - 1:00 pm	\$500	\$700	
O 1:30 pm - 2:30 pm	\$500	\$700	Total square feet of booth space
O 3:00 pm - 4:00 pm	\$500	\$700	
O 4:30 pm – 5:30 pm	\$500	\$700	Contact person
Wednesday, March 30			6
O 9:00 am - 10:00 am	\$500	\$700	Street address
O 10:30 am - 11:30 am	\$500	\$700	
O 12:00 pm - 1:00 pm	\$500	\$700	City
O 1:30 pm – 2:30 pm	\$500	\$700	
O 3:00 pm - 4:00 pm	\$500	\$700	State/Province
O 4:30 pm – 5:30 pm	\$500	\$700	
Thursday, March 31			Zip/Postal code
O 9:00 am - 10:00 am	\$500	\$700	
O 10:30 am - 11:30 am	\$500	\$700	Country
O 12:00 pm - 1:00 pm	\$500	\$700	
O 1:30 pm - 2:30 pm	\$500	\$700	T:
O 3:00 pm - 4:00 pm	\$500	\$700	
O 4:30 pm - 5:30 pm	\$500	\$700	Mobile:
\$500/\$700 X hrs. =	\$ <b>T</b>	OTAL DUE	Email:



# Meeting Room on Demand Rental Agreement (page 2)

#### **PAYMENT SCHEDULE**

Full payment must accompany this signed agreement. Without full payment, the meeting room may be released, reassigned, and this Meeting Room on Demand Agreement will be voided.

#### **PAYMENT METHOD**

O American Express	O MasterCard O	Visa O Check / Money Order (in U.S. funds drawn on U.S. Bank, payable to INDA and reference IDEA22 Meeting Rooms on Demand
Wire Transfer	in US dollars. Pleas	se contact Lori Reynolds, lreynolds@inda.org, for details.
Total Enclosed \$	Card #	Expiration Date(Month/year)
CVV Code		Billing Zip Code
Cardholder's Name	(Please print)	Cardholder's Signature
AUTHORIZATION		
, , , ,		read the above guidelines, and will abide by these terms and conditions be signed in order to confirm reservations.
Name	(Please print)	Authorized Signature
Date		Business Title

#### **CONFIRMATION**

You will receive confirmation and the meeting room name once this agreement and payment are received. Appointments are subject to availability and filled on a first-come, first-served basis.

#### **CANCELLATION POLICY**

Refunds due to Meeting Room on Demand cancellations will not be granted. Exhibitors will be obligated to pay any outstanding balance due as outlined in the Meeting Room on Demand Agreement.

### **RETURN APPLICATION TO:**

## **IDEA22 - Meeting Room on Demand Rentals**

Fax in the U.S.A.: 1866 770 3291 International Fax: +1 919 459 3701

Mail to: PO Box 1288, Cary, NC 27512-1288, USA

QUESTIONS?
Please Contact

Lori Reynolds lreynolds@inda.org T: +1 919 459 3716

